UNRIVALED SERVICE AND SUPPORT.

Every Rebel is backed by our commitment to superior customer service and support. Our skilled customer service department is prepared to quickly answer any questions, address problems, and help with maintenance and upgrading of machines.

For more information on the full line of Rebels, visit esab.com/rebel.

3-YEAR WARRANTY.
ESAB’s industry-leading service and support means that if customers do need help, they’ll be protected by the most comprehensive warranty in the business.

100% SATISFACTION GUARANTEE.
If there’s anything – and we mean anything – you’re not completely happy with in your first 100 days with your machine, ESAB will make it right, or your money back.

REBEL IS TAKING THE INDUSTRY BY STORM. AGAIN.
New this season, meet the world's first-ever portable all-process machine, Rebel EMP 205ic AC/DC, which runs every process like it was born to. And then there's the most industrial Rebel yet – Rebel EMP 285ic. New or not, every Rebel outperforms the competition and stands up to any challenge with a rugged multi-handle roll cage, steel unibody construction, and IP23S-level protection for outdoor use.

### REBEL EMP 205ic AC/DC
Available 2nd Quarter 2018

- **Wire Range**: Full range of .030 solid wire
  - Solid wire: .023–.045
  - Flux-Cored: .023–.045

- **Rated Output** (amps @ duty cycle)
  - MIG: 110 A @ 100%
  - Stick: 100 A @ 100%
  - AC/DC Tig: 110 A @ 100%

- **Max Output**
  - MIG/STICK: 235 A
  - AC/DC Tig: 235 A

- **Input Rating**: 110 V–230 V (operating range 90 V–270 V)

- **Max Plate Thickness**: 24 ga., 3/8 in.

- **Spool Capable**: 4 in., 8 in.

- **Weight**: 49 lb.

- **Available Models and Processes**
  - EMP 205ic AC/DC TRUE ALL-PROCESS
    - MIG, Flux-Cored, Stick, DC Tig, AC Tig HF

### REBEL EMP 215ic

- **Wire Range**: Full range of .030 solid wire
  - Solid wire: .023–.045
  - Flux-Cored: .023–.045

- **Rated Output** (amps @ duty cycle)
  - MIG: 110 A @ 100%
  - Stick: 100 A @ 100%
  - AC/DC Tig: 110 A @ 100%

- **Max Output**
  - MIG/STICK: 235 A
  - AC/DC Tig: 235 A

- **Input Rating**: 110 V–230 V

- **Max Plate Thickness**: 24 ga., 3/8 in.

- **Spool Capable**: 4 in., 8 in.

- **Weight**: 40 lb.

- **Available Models and Processes**
  - EMP 215ic TRUE MULTI-PROCESS
    - MIG, Flux-Cored, Stick, DC Tig

### REBEL EMP 235ic

- **Wire Range**: Full range of .035 solid wire
  - Solid wire: .023–.045
  - Flux-Cored: .030–.052

- **Rated Output** (amps @ duty cycle)
  - MIG: 160 A @ 100%
  - Stick: 100 A @ 100%
  - AC/DC Tig: 160 A @ 100%

- **Max Output**
  - MIG/STICK: 250 A

- **Input Rating**: 110 V–230 V

- **Max Plate Thickness**: 24 ga., 1/2 in.

- **Spool Capable**: 4 in., 8 in., 12 in.

- **Weight**: 53 lb.

- **Available Models and Processes**
  - EMP 235ic TRUE MULTI-PROCESS
    - MIG, Flux-Cored, Stick, DC Tig

### REBEL EMP 285ic

- **Wire Range**: Full range of .045 solid wire
  - Solid wire: .023–.052
  - Flux-Cored: .030–.060

- **Rated Output** (amps @ duty cycle)
  - MIG: 160 A @ 100%
  - Stick: 125 A @ 100%
  - AC/DC Tig: 160 A @ 100%

- **Max Output**
  - MIG/STICK: 300 A (1ph)
  - 3ph: 350 A (3ph)

- **Input Rating**: 110 V–230 V (1ph)
  - 460 V–575 V (3ph)

- **Max Plate Thickness**: 24 ga., 1/2 in.

- **Spool Capable**: 4 in., 8 in., 12 in.

- **Weight**: 70 lb.

- **Available Models and Processes**
  - EMP 285ic TRUE MULTI-PROCESS
    - MIG, Flux-Cored, Stick, DC Tig
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SEE THE FIRST-EVER PORTABLE ALL-PROCESS MACHINE, REBEL EMP 205ic AC/DC, WHICH RUNS EVERY PROCESS LIKE IT WAS BORN TO. AND THEN THERE’S THE MOST INDUSTRIAL REBEL YET – REBEL EMP 285ic. NEW OR NOT, EVERY REBEL OUTPERFORMS THE COMPETITION AND STANDS UP TO ANY CHALLENGE WITH A RUGGED MULTI-HANDLE ROLL CAGE, STEEL UNIBODY CONSTRUCTION, AND IP23S-LEVEL PROTECTION FOR OUTDOOR USE.

NEED TO KNOW MORE? VISIT ESAB.COM/REBEL TO LEARN ABOUT THE WHOLE REBEL FAMILY.
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